



Data Sheet

Property	ASTM	Metric		Imperial	
Tensile Strength	D-638-03	MPa	70-80	psi	10,000-11,5000
Modulus of Elasticity	D-638-04	MPa	3,200-3,500	psi	465,000-510,000
Elongation at Break	D-638-05	%	10-15	%	10-15
Flexural Strength	D-790-03	MPa	110-130	psi	16,000-19,000
Flexural Modulus	D-790-04	MPa	3,100-3,500	psi	450,000-510,000
Izod Notched Impact	D-256-06	J/m	14-16	ft lb/in	0.262-0.300
HDT at 0.45 MPa	D-648-06	°C	63-67	°F	145-163
HDT at 0.45MPa after post curing	D-648-06	°C	<i>75</i> -80	°F	167-176
Water Absorption	D570-98 24 Hr	%	1.2-1.4	%	1.2-1.4

All data provided herein, which is related to consumables, was collected from specific specimens and tests conditions and is provided for information only. Characteristics may vary if different specimens and test conditions are applied. Unless expressly provided in writing, no warranties are made and warranties of merchantability or fitness for a particular purpose are expressly disclaimed.





